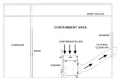


## Typical Modes of Operation for HEPA-AIRE Portable Air Scrubbers

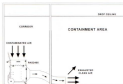
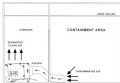


### NEGATIVE PRESSURE MODE #1

Unit is located inside the contaminated area. Contaminated air is filtered by the PAS, and the filtered air is then exhausted to the outside via ducting.

### NEGATIVE PRESSURE MODE #2

Unit is located outside the contaminated area. Contaminated air is drawn into the intake of the PAS through ducting, filtered, and clean air exhausted into the clean area.



### POSITIVE PRESSURE MODE

Unit is located outside the containment area. Air filtered by the PAS is exhausted to the clean area via ducting.

**NOTE:** This mode is typically used to protect sensitive equipment or environments from the inflow of contaminated air.

### RECIRCULATION MODE

Unit is located inside the containment area. Contaminated air is filtered by the PAS, and the filtered air is returned to the space in a continuous cycle. This mode does not affect room pressurization.

